
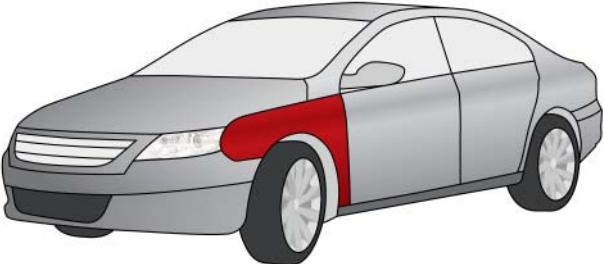

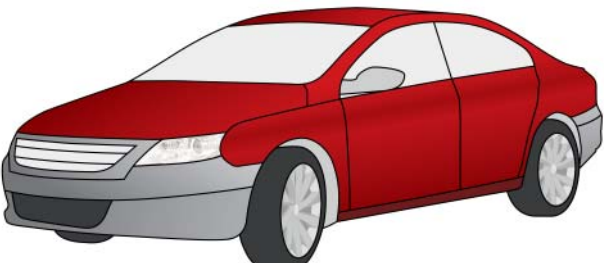


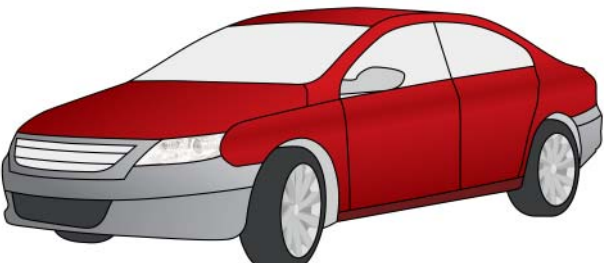
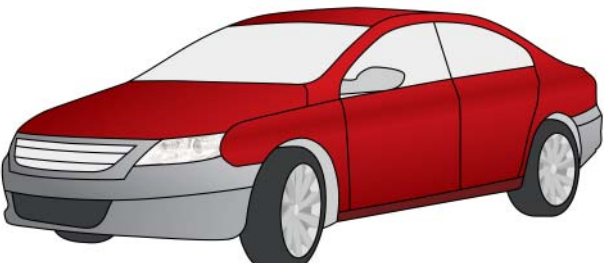


Choose the right Spies Hecker Permasolid® Hardener.

Repaired part.	 Temperature range.	Hardeners.
	15 – 20 °C	VHS 3220 Fast HS 3307 Extra Fast
	20 – 30 °C	VHS 3230 Slow HS 3310 Medium
	30 – 35 °C	VHS 3230 Slow HS 3315 Slow
	20 – 25 °C	VHS 3230 Slow HS 3310 Medium HS 3315 Slow
	25 – 30 °C	VHS 3230 Slow VHS 3240 Extra Slow HS 3310 Medium HS 3315 Slow
	30 – 35 °C	VHS 3240 Extra Slow HS 3315 Slow
	20 – 35 °C	VHS 3240 Extra Slow HS 3315 Slow

All information contained in this Poster is based on our current Product range. You can find precise information on the all Spies Hecker Products in the respective Technical Data Sheet.

Spies Hecker – simply closer.

